

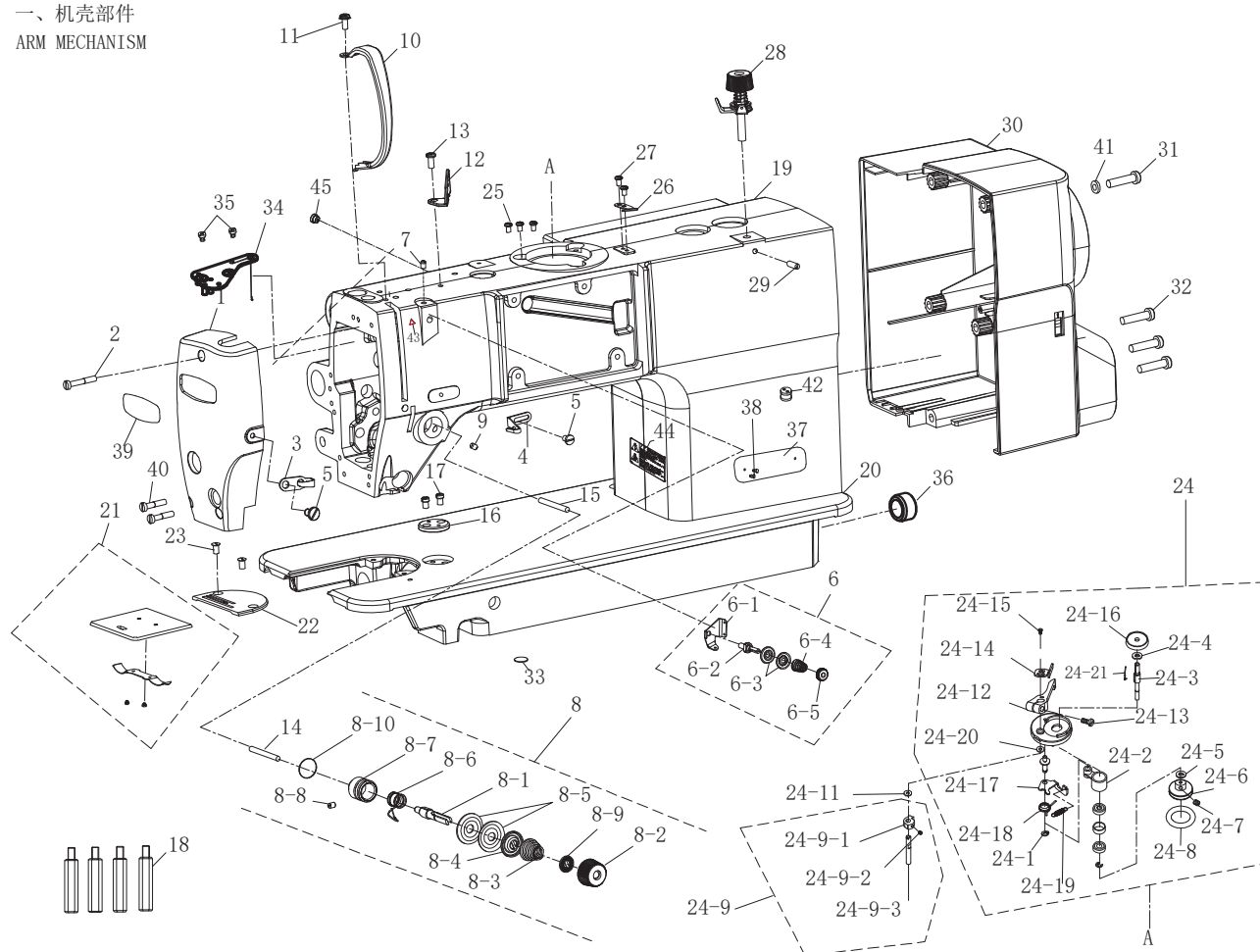
PARTS BOOK

WALKER 6F

Automatic industrial lockstitch sewing
machine with walking feed

HD *texi*

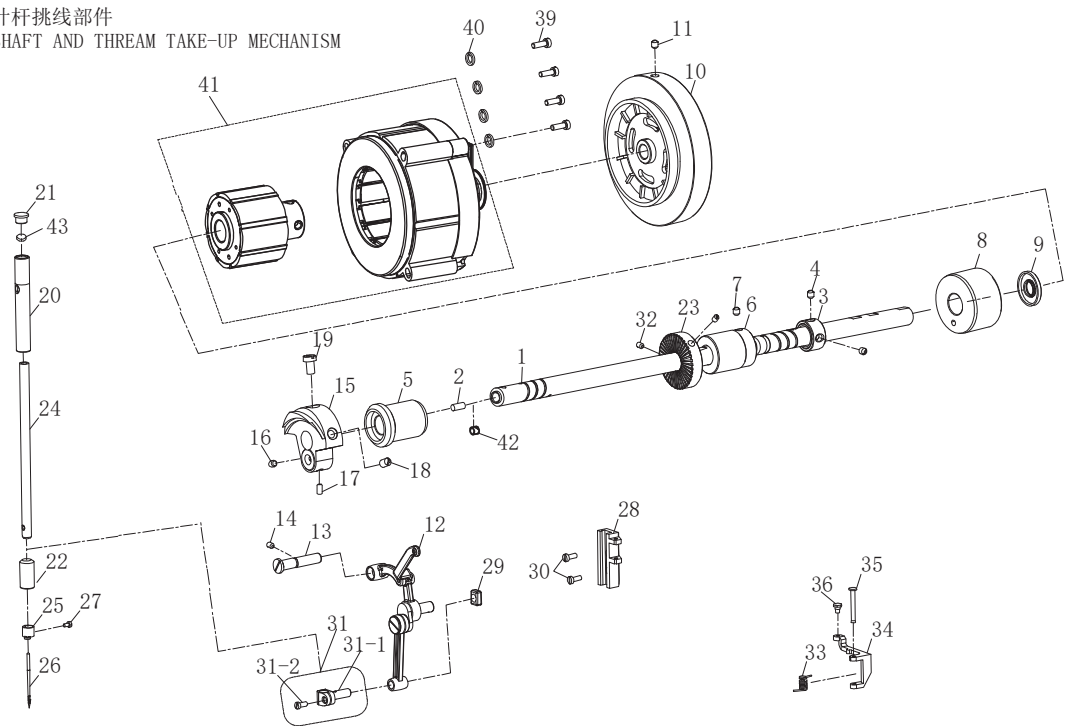
一、机壳部件
ARM MECHANISM



1、机壳部件/ARM MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	333001001	面板	Face plate	1	
2	S074374021	面板螺钉	Screw	3	
3	030301003	面板线钩	Thread guide	1	
4	030301004	线钩	Thread guide	1	
5	S074374006Z	线钩螺钉	Screw	3	
6	030301006	小夹线组件	Thread guide assy	1	
6-1	030301006-1	小夹线过线板	Thread guide	1	
6-2	030301006-2	小夹线螺钉	Pre-tension stud	1	
6-3	030301006-3	小夹线组板	Tension disc	2	
6-4	030301006-4	小夹线弹簧	Tenison Spring	1	
6-5	303001006-5	小夹线螺母	Adjusting screw	1	
7	S144374006-1	小夹线固定螺钉	Screw	1	
8	030301008	夹线组件	Thread tension bracket assy.	1	
8-1	03030108-1	夹线螺钉	Tension stud	1	
8-2	30300108-2	夹线螺母	Tension nut	1	
8-3	03030108-3	夹线弹簧	Tension spring	1	
8-4	03030108-4	松线板	Disc presser	1	
8-5	03030108-5	夹线板	Disc tension	2	
8-6	03030108-6	挑线簧	Thread take-up Spring	1	
8-7	03030108-7	夹线调节座	Thread tension bracket	1	
8-8	03030108-8	夹线调节座螺钉	Set screw	1	
8-9	03030108-9	夹线器止动板	Stoppr	1	
8-10	03030108-10	O型圈	O-ring	1	

序号	新 图 号	名 称	Name of parts	数量	备注
9	S115952811	夹线器调节座固定螺钉	Set screw	1	
10	030301010	挑线杆防护罩	Cover	1	
11	S044374006Z	挑线杆防护罩螺钉	Screw	1	
12	991001007	三眼过线板	Thread retainer	1	
13	S074374007P	三眼过线板螺钉	Screw	1	
14	030301014	松线钉	Tension release pin	1	
15	030301027	松线辅钉	Tension release stud	1	
16	280001037	卷边器	Ruler plate	1	
17	S074374006Z	卷边器螺钉	Screw	2	
18	030301018	底板支柱	Bed leg	4	
19	333001019A	机壳	Arm	1	
20	030301021	底板	Bed	1	
21	030301021	推板组件	Slide plate assy.	1	
22	030301022	针板	Need plate	1	
23	S044374006Z	针板螺钉	Screw	2	
24	030301024	绕线器组件	Winding device assembly	1	
25	M080500810	绕线器组件固定螺钉	Screw	3	
26	991001043	割线刀	Sutting knife	1	
27	S093574005	割线刀螺钉	Screw	1	
28	030301046	绕线器小夹线器组件	Thread guide assy.	1	
29	S115952811	小夹线紧定螺钉	Nut	1	
30	333001030HL	电控组件（沪龙）	Motor cover	1	
31	M180500845	电控螺钉	Screw	1	
32	M180500830	电控螺钉	Screw	3	
33	303001033	检验标示	Inspection mark	1	
34	030301034	油线板组件	Plate as-oil line	1	
35	S073574011Y	油线板组件螺钉	Screw	2	
36	0303070019	下轴盲孔塞	Rubber plug	1	
37	303001037	型号牌	Modle plate	1	
38	991001039	型号牌铆钉	Pole	2	
39	303001039	面板商标牌	Face plate	1	
40	S074374021	面板螺钉	Screw	2	
41	W220801605	垫片	Shim	1	
42	991001018	导线过线套	Magnet cord rubber	1	
43	280001070	安全标示	Safety mark	1	
44	991001012	安全指示牌	Safety signs	1	
45	280001063	操作面板出线橡胶塞	Rubber plug for outgoing		

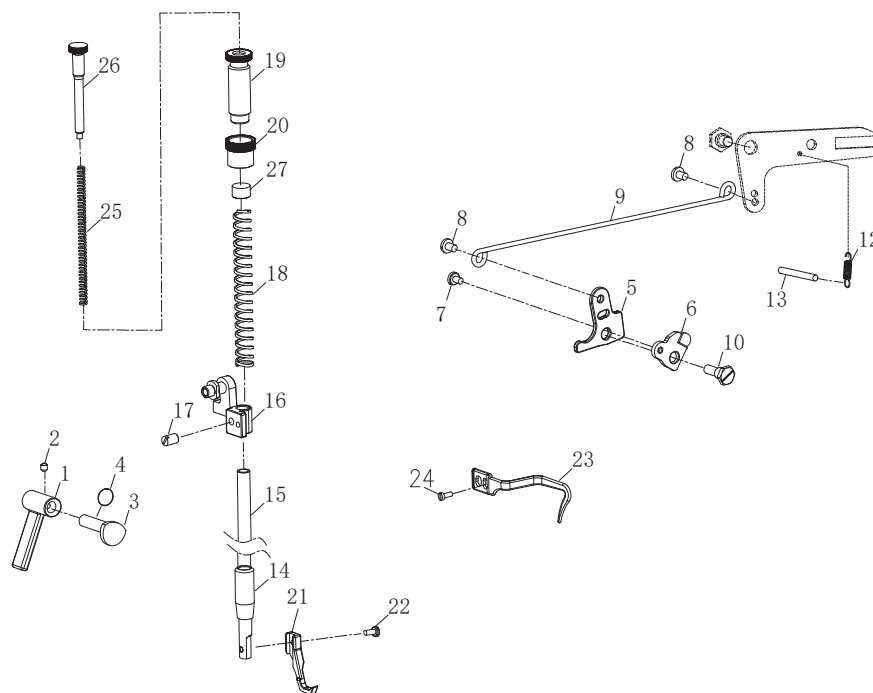
二、针杆挑线部件
ARM SHAFT AND THREAM TAKE-UP MECHANISM



2、针杆挑线部件/ARM SHAFT AND THREAM TAKE-UP MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	33302001	上轴	Upper shaft	1	
2	030302002	上轴橡皮塞	Robber cap	1	
3	030302003	上轴紧圈	Collar	1	
4	S116354006	上轴紧圈螺钉	Screw	2	
5	030302005	上轴前轴套	Bush, L	1	
6	030302006	上轴中轴套	Bush, M	1	
7	S115952807	上轴中轴套螺钉	Screw	1	
8	333002008	上轴后套		1	
9	030302009	上轴油封组件	Oil seal	1	
10	333002010	手轮	Hand wheel	1	
11	S145952808	主动轮螺钉	Screw	2	
12	030302012	挑线杆组件	Support	1	
13	030302012-1	挑线连杆铰链销	Support shaft	1	
14	991002001	挑线连杆铰链销螺钉	Set screw	2	
15	030302014	针杆曲柄	Thread take-up crank	1	
16	S116354006	挑线曲柄螺钉	Screw	1	
17	030302019	挑线曲柄定位螺钉	Screw	1	
18	S154374006	针杆曲柄螺钉	Screw	1	
19	030302019	针杆曲柄定位螺钉	Screw	1	
20	030302020	针杆上轴套	Bush, U	1	
21	030307033	针杆上孔塞	Rubber cap	1	
22	030302022	针杆下轴套	Bush, D	1	
23	030302023	绕线器摩擦轮	Friction wheel of wire winding device	1	
24	030302024	针杆	Needle bar	1	
25	030302025	针杆过线环	Thread guide	1	
26	991003011H-11	机针	Needle	1	
27	S083184405	夹针螺钉	Set screw	1	

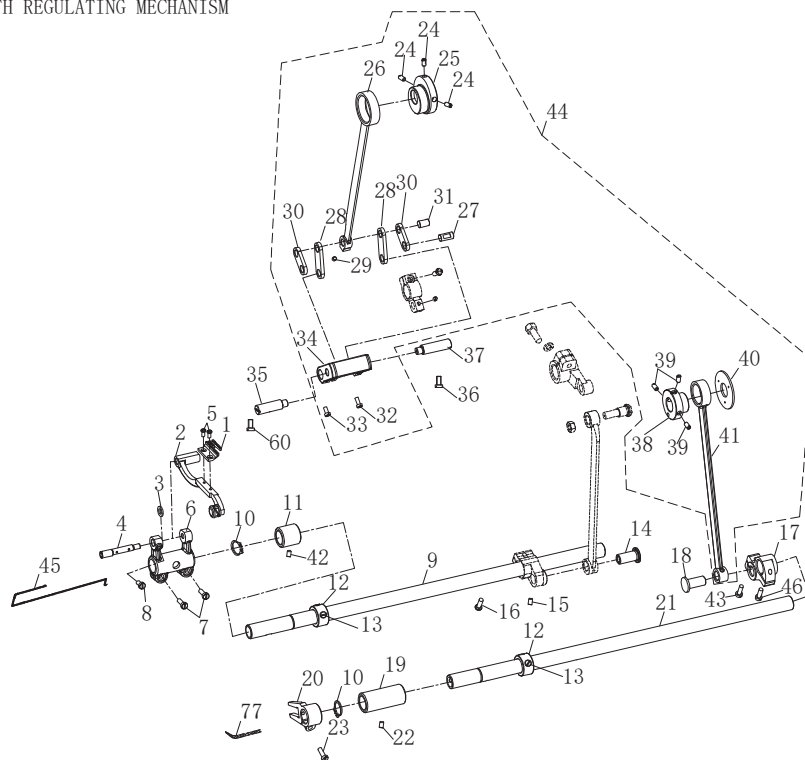
序号	新 图 号	名 称	Name of parts	数量	备注
28	030302028	滑块槽	Guide	1	
29	030302029	针杆接头滑块	Slide block	1	
30	S074374007P	滑块导轨螺钉	Screw	2	
31	030302031	针杆连接柱组件	Needle bar clamp assy.	1	
31-1	030302031-1	针杆连接柱	Need bar clamp	1	
31-2	S073574007	针杆连接柱螺钉	Set screw	1	
32	S144374006-1	摩擦轮螺钉	Screw	2	
33	030302033	铰链弹簧	Sping	1	
34	333002028G	松线铰链	Tension release plate	1	
35	030302035	铰链销	Tension release pin	1	
36	030302036	铰链螺钉	Screw	1	
39	M18050860	电机安装螺钉	Screw	4	
40	680012024	弹簧垫片	Washer	4	
41	333002045-1	主轴电机	Motor	1	
42	280003036	曲柄油量限制毡	Roller felt	1	
43	280003036	针杆油毡	Needle rod linoleum	1	

三、压脚部件
FEEDING AND FEED LIFTING MECHANISM



3、压脚部件/FEEDING AND FEED LIFTING MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	030303001	压脚扳手	Presser bar lifter	1	
2	101S11001	压脚扳手螺钉	Screw	1	
3	030303003	压紧扳手提升凸轮	Lifter crank	1	
4	0350430018	压紧扳手提升凸轮油封	O ring	1	
5	030303005	膝控提升顶杆（左）	Lifter lever	1	
6	030303006	松线凸轮	Guide plate	1	
7	S074374007	膝控提升顶杆（左）螺钉	Screw	1	
8	030303008	铰链螺钉	Screw	2	
9	030303009G	膝控提升拉杆	Collecting rod	1	
10	333003030	松线凸轮轴位螺钉	Screw	1	
12	333003012	膝控顶杆提升杠杆（右）弹簧	Spring, extension	1	
13	030303014	弹簧销	Spring hook	1	
14	030303016	压紧杆轴套	Bush	1	
15	030303017	压紧杆	Presser bar	1	
16	030303018	压紧杆导架	Guide bracket	1	
17	S115952810	压紧杆导架螺钉	Screw	1	
18	333003020	压紧杆弹簧(108长)	Spring compression	1	
19	030303021A	调压螺钉	Screw	1	
20	030303021A	调压螺母	Nut	1	
21	030303023	压脚	Presser foot inside	1	
22	S074374008Z	压脚螺钉	Screw	1	
23	030303025F	大线勾	Thread guide	1	
24	S074374008	大线勾螺钉	Screw	1	
25	333003027	辅助调压弹簧76	Adjusting Spring	1	
26	030303028	辅助调压螺钉	Adjusting screw	1	
27	030303029	调压螺钉衬套	Pressure regulating screw bush	1	

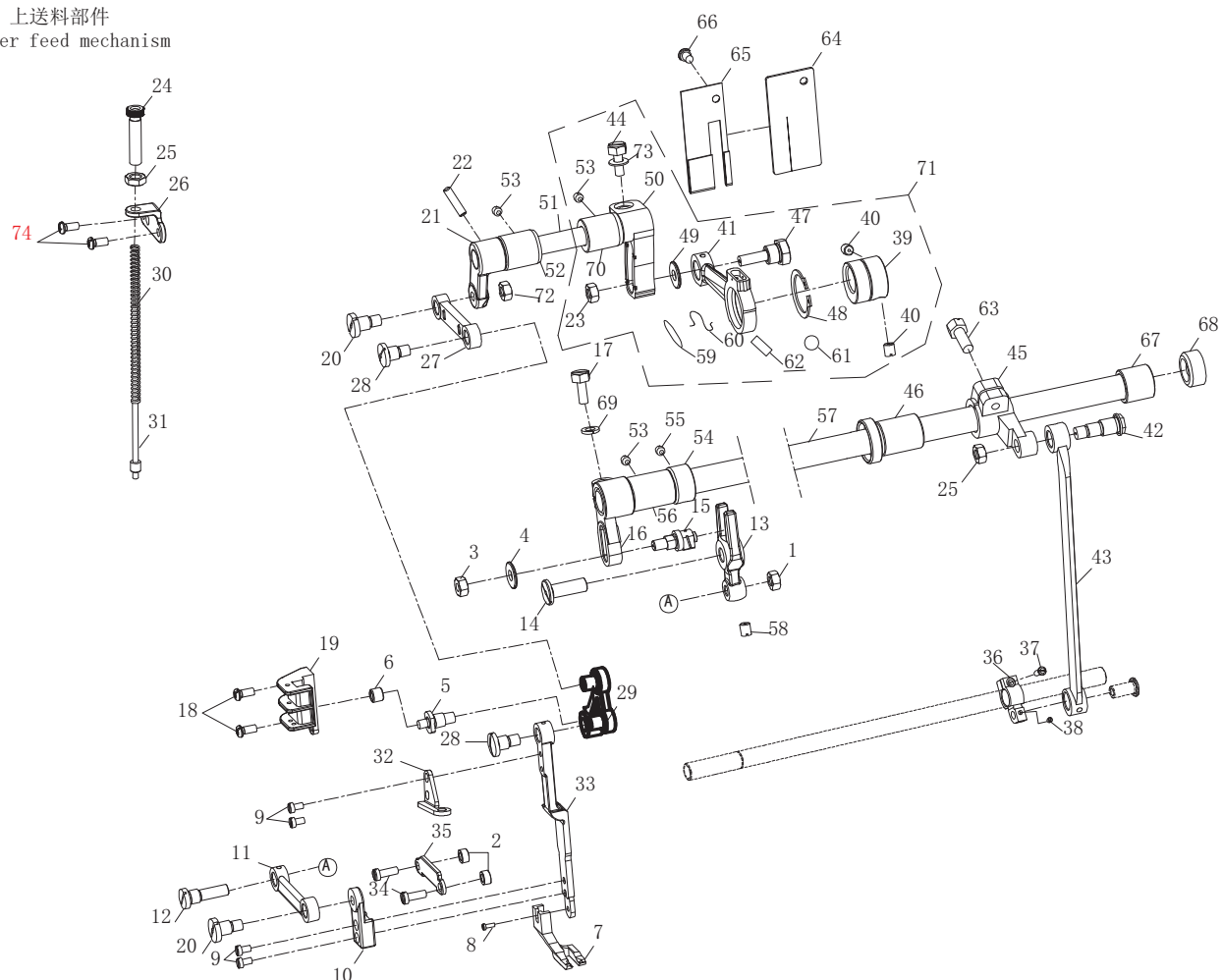
四、送料部件
STITCH LENGTH REGULATING MECHANISM



4、送料部件/STITCH LENGTH REGULATING MECHANISM					
序号	新图号	名称	Name of parts	数量	备注
1	D1711DG	送布牙	Feed dog	1	
2	030304002	牙架小组件	Feed bar	1	
3	030304003	牙架垫圈	Washer	1	
4	030304004	牙架曲柄偏心轴	Shaft	1	
5	S073574011Z	送布牙螺钉	Screw	2	
6	030304006	牙架曲柄	Feed rock arm	1	
7	S074762815	牙架曲柄螺钉	Screw	2	
8	S084374007	牙架曲柄偏心轴螺钉	Screw	1	
9	030304009	送布轴	Feed shaft	1	
10	991005030	卡簧	Retaining ring	2	
11	030304011	送布轴前套	Bush, L	1	
12	030304012	抬牙, 送布轴紧圈	Collar	2	
13	S126354004	紧圈螺钉	Screw	4	
14	030304015	曲柄连杆短销	Stud	1	
15	S074374007	曲柄连杆短销螺钉	Set screw	1	
16	S074763212	送布轴曲柄(右)螺钉	Screw	1	
17	030304018	抬牙后曲柄	Feed lifting arm	1	
18	030304019	抬牙轴曲柄铰链轴	Pin	1	

18	030304019	抬牙轴曲柄铰链轴	Pin	1	
19	030304020	抬牙轴前轴套	Bush, L	1	
20	030304021	抬牙叉	Feed lifting arm	1	
21	030304022	抬压轴	Shaft	1	
22	S155952808	抬压轴前套螺钉	Screw	1	
23	S084374012	抬牙叉夹紧螺钉	Screw	1	
24	S154763208	送布凸轮螺钉	Screw	3	
25	030304047	送布凸轮	Feed cam	1	
26	030304048	送布连杆	Feed connecting rod	1	
27	030304050	曲柄连杆长销	Stud	1	
28	030304051	曲柄长连杆	Link	2	
29	S144374006	送布连杆螺钉	Screw	1	
30	030304053	曲柄短连杆	Link	2	
31	030304054	曲柄连杆短销	Shaft	1	
32	S073574006	的连杆销螺钉	Screw	1	
33	S073574005	连杆偏心轴螺钉	Screw	1	
34	333009012	针距调节曲柄	Feed regulator crank	1	
35	030304059	针距调节曲柄定位销（左）	Pin shaft, L	1	
36	S074374012	左、右定位销螺钉	Screw	2	
37	030304061	针距调节曲柄定位销（右）	Pin shaft, R	1	
38	030304064	抬牙凸轮	Eccentric wheel	1	
39	030304065	抬牙凸轮螺钉	Screw	3	
40	030304066	凸轮隔离片	Holder	1	
41	030304067	抬牙连杆	Feed lifting rod	1	
42	S155952808	送布轴前套螺钉	Screw	1	
43	S074762815-1	抬牙曲柄螺钉	Screw	1	
44	333004076B	大连杆组件	Dalian rod assembly	1	
	030304076H	大连杆组件(厚料)	Dalian rod assembly	1	
44	333004076HB	大连杆组件（汇宝）	Dalian rod assembly	1	
	333004076	大连杆组件	Dalian rod assembly	1	
	333004076B	大连杆组件	Dalian rod assembly	1	
45	991009008	油线	Oil line	1	
46	205808014	抬牙曲柄螺钉	Screw	1	

五、上送料部件
Upper feed mechanism

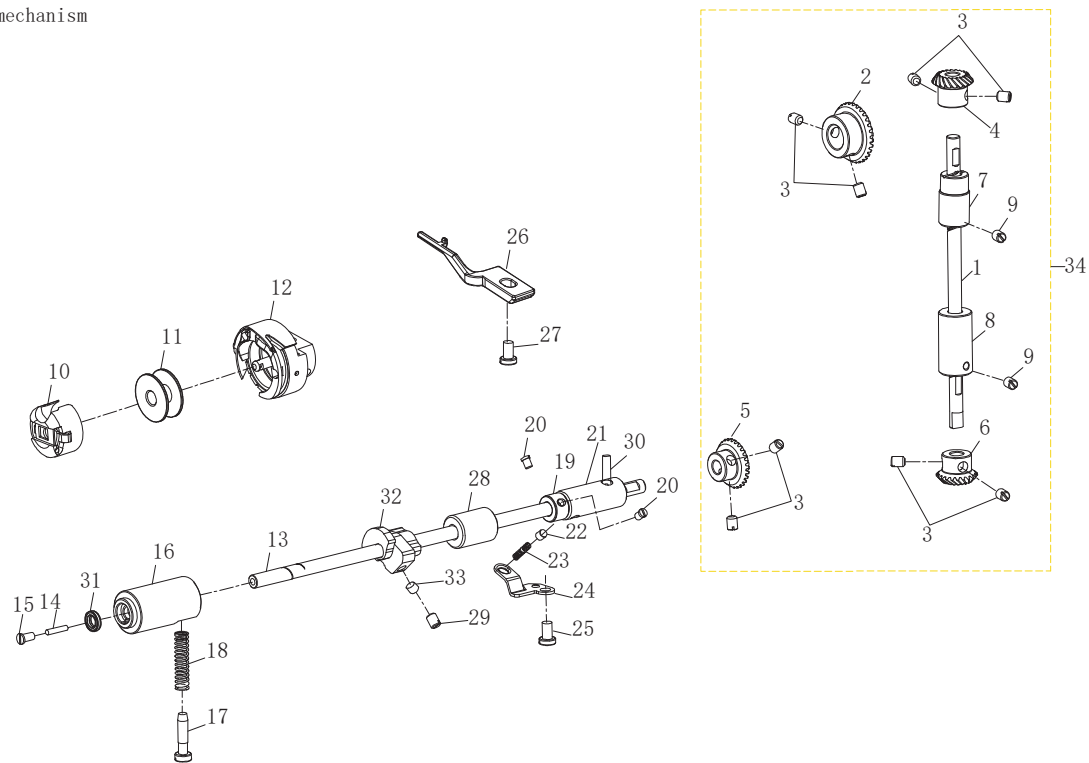


5、上送料部件\Upper feed mechanism					
序号	新 图 号	名 称	Name of parts	数量	备注
1	N216354005	压脚送料变动连杆螺母	Nut	2	
2	030305002	压脚连杆压板垫块	Collar	2	
3	N210601005	压脚曲柄连杆螺母	Nut	1	
4	W220651520	压脚曲柄连杆垫圈	Washer	1	
5	030303018	送料曲柄导柱轴	Roller shaft	1	
6	030305006	提升压脚导柱轴滚柱	Roller	1	

7	030305007-7	外压脚	Walking foot	1	
	030305007-1	单边压脚（大）	Single presser foot (large)	1	
	030305007-1X	单边压脚（小）	Single presser foot (small)	1	
	030305007-2	外压脚11.9	External presser foot	1	
	030305007-5	外压脚12.4	External presser foot	1	
	030305007L	外压脚L	Walking foot L	1	
8	S074374008Z	压脚螺钉	Screw	1	
9	S123574005	摆动连杆座螺钉	Screw	4	
10	030305033A	摆压脚杆座	Clamper	1	
11	030305011	摆压脚连杆	Link	1	
12	030305012	压脚送料变动连接螺钉	Shoulder screw	1	
13	030305013	摆压脚叉型杆	Lever	1	
14	030305014	摆压脚叉型杆销	Shaft	1	
15	030305015	压脚送料变动曲柄组件	Roller shaft assy.	1	
16	030305016	压脚摆动前曲柄	Crank	1	
17	S206352416	前曲柄螺钉	Screw	2	
18	S074374008	提升压脚导位板螺钉	Screw	4	
19	030305019	提升压脚导位板	Lever guide	1	
20	030305020	压脚送料曲柄连杆螺钉	Screw	2	
21	030305051A	压脚提升前曲柄	Feed lifting arm crank, L	1	
22	030305051A	圆柱销	Pin	1	
23	N210635405	六角螺母	Nut	1	
24	030305076	摆压脚调压螺钉	Screw	1	
25	N217142805	摆压脚调压螺母	Nut	2	
26	030305026	摆压脚调压螺钉架	Bracket	1	
27	030305020	压脚送料曲柄连杆	Link	1	
28	030304072	压脚送料曲柄螺钉	Screw	2	
29	030303018	压脚送料曲柄	Feed lever	1	
30	030305030	摆压脚调压弹簧	Spring compression	1	
31	030305031	调压杆弹簧导柱	Guide shaft	1	
32	030206017	提升压脚导柱定位板	Lower pressure spring lower bracket	1	
33	030305033A	摆压脚杆组件	Connecting rod	1	
34	S084374012	提升压脚连接压板螺钉	Screw	2	

序号	新 图 号	名 称	Name of parts	数量	备注
35	030305035	提升压脚连接压板	Rod guide	1	
36	030305036	送布曲柄	Feed rocker arm	1	
37	S074374012-3	送布曲柄螺钉	Screw	1	
38	S074374008Z	螺钉	Screw	1	
39	030305071	压脚升降偏心轮	Eccentric wheel	1	
40	S076352805	螺钉	Screw	2	
41	030304076	连杆组件	Connecting rod	1	
42	030305042	压脚后曲柄连杆螺钉	Shoulder screw	1	
43	030305043	摆压脚大连杆	Connecting rod	1	
44	S206352416	偏心连杆调节曲柄螺钉	Screw	1	
45	030305045	压脚摆动后曲柄	Feed lifting arm crank, R	1	
46	030305046	压脚摆动轴中轴套	Bush, M	1	
47	030305047	偏心轮连杆螺钉	Screw	1	
48	030305048	轴用C型挡圈	Retaining ring, C	1	
49	W220651615	垫圈	Washer	1	
50	030305071	偏心连杆调节曲柄	Feed arm	1	
51	030305051A	提升轴组件	Feed lifting shaft	1	
52	030305052	压脚升降轴前套	Bush	2	
53	M155952807	摆动升降轴套支头螺钉	Screw	3	
54	030304012	压脚摆动紧圈	Collar	1	
55	S126354004	压脚摆动紧圈螺钉	Screw	1	
56	030305056	压脚摆动轴前轴套	Bush, L	1	
57	333005057	摆动轴（长）	Upper feed shaft	1	
58	S115952807	紧定螺钉	Screw	1	
59	030305059	偏心轮连杆油毡	Oil felt	1	
60	030305060	偏心轮连杆油毡压簧	Spring	1	
61	030305059	偏心轮羊毛毡	Eccentric wool felt	1	
62	030305064	油毡（小长方形）	Asphalt felt	1	
63	S185952816	后曲柄螺钉	Screw	1	
64	030305064	油毡	Oil felt	1	
65	030305065	挡板	Baffle	1	
66	S044762810	螺钉	Screw	1	
67	333005067	摆动轴后套	Bush	1	
68	030301036	橡胶塞	Rubber stopper	1	
69	030305069	弹性垫片	Elastic gasket	1	
70	030305070	压脚升降轴后套	Rear sleeve of presser foot lifting shaft	1	
71	030305071	小偏心轮组件	Small eccentric assembly	1	
72	N216354005	螺母	Nut	1	
73	W230621403	弹簧垫片	Spring washer	1	
74	030305072	摆压脚调压螺钉架螺钉	Screw	2	

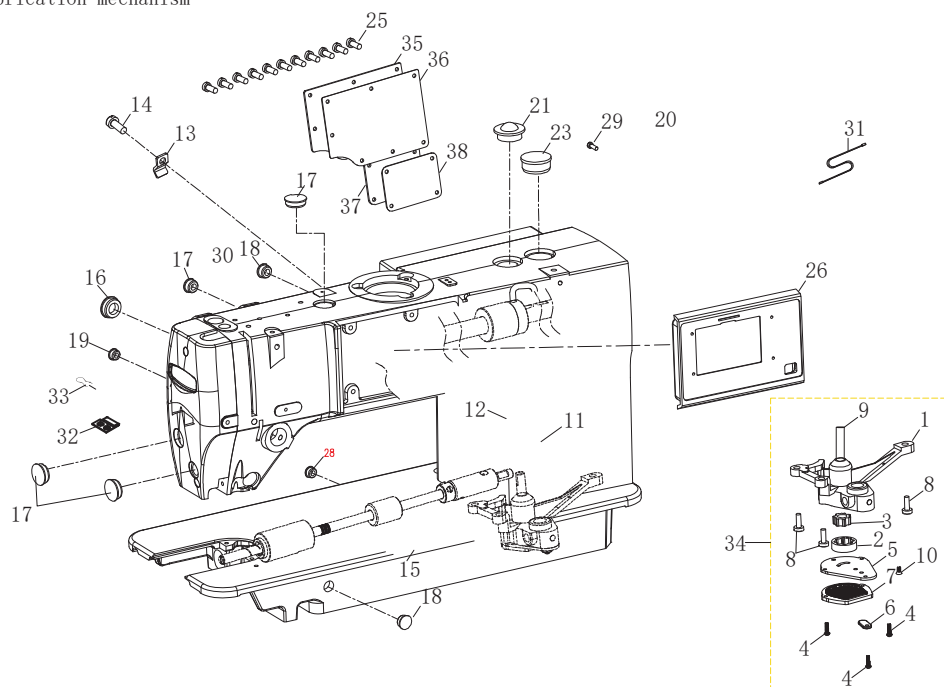
六、旋梭部件
Hook mechanism



6、旋梭部件\Hook mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	030306001	竖轴	Vertical shaft	1	
2	030306002	上轴伞齿轮	Bevel gear,upper shaft	1	
3	S116354007	伞齿轮螺钉	Set screw	8	
4	030306004A	竖轴伞齿轮（上）	Bevel gear,vertical shaft,U	1	
5	991003021	下轴伞齿轮	Bevel gear, lower shaft	1	
6	991003019	竖轴伞齿轮（下）	Bevel gear,vertical shaft,L	1	
7	030306007	竖轴上轴套	Bush, vertical shaft, U	1	
8	030306008	竖轴下轴套	Bush, vertical shaft, L	1	

序号	新 图 号	名 称	Name of parts	数量	备注
9	S115952807	竖轴轴套螺钉	Screw	2	
10	030306010	梭芯套组件	Bobbin case	1	
11	030306011	梭芯	Bobbin	1	
12	030306012	旋梭组件	Hook assy.	1	
13	030306013	下轴	Lower shaft	1	
14	991003027	下轴油芯	Filter	1	
15	991003028	下轴漏油塞螺钉	Screw	1	
16	030306016	下轴前轴套	Bush, lower shaft, L	1	
17	030306017	油量调节螺钉	Adjusting screw, oil	1	
18	030306018	油量调节弹簧	Adjusting Spring	1	
19	030306019	下轴紧圈	Collar	1	
20	S074374005	下轴紧圈螺钉	Screw	2	
21	030306021	下轴轴套（右）	Bush, lower shaft, R	1	
22	030306022	柱塞	Plunger	1	
23	030306023	柱塞弹簧	Spring	1	
24	030306024	挡板	Holder plate	1	
25	S075952810C	挡板螺钉	Screw	1	
26	030306026	旋梭定位钩	B/case holder position bracket	1	
27	S074374010D	旋梭定位钩螺钉	Screw	1	
28	030306028	下轴中轴套	Bush, lower shaft, M	1	
29	S156354010	切线凸轮螺钉	Screw	2	
30	030306030	下轴轴套油管	Oil tube	1	
31	030306031	下轴油封	Oil seal	1	
31	030306031N	下轴油封	Oil seal	1	
32	030306032	切线凸轮	Thred shear cam	1	
33	991006020	切线凸轮垫	Pole	2	
34	030306004A	伞齿轮组件	Gear pinion asm.	1	

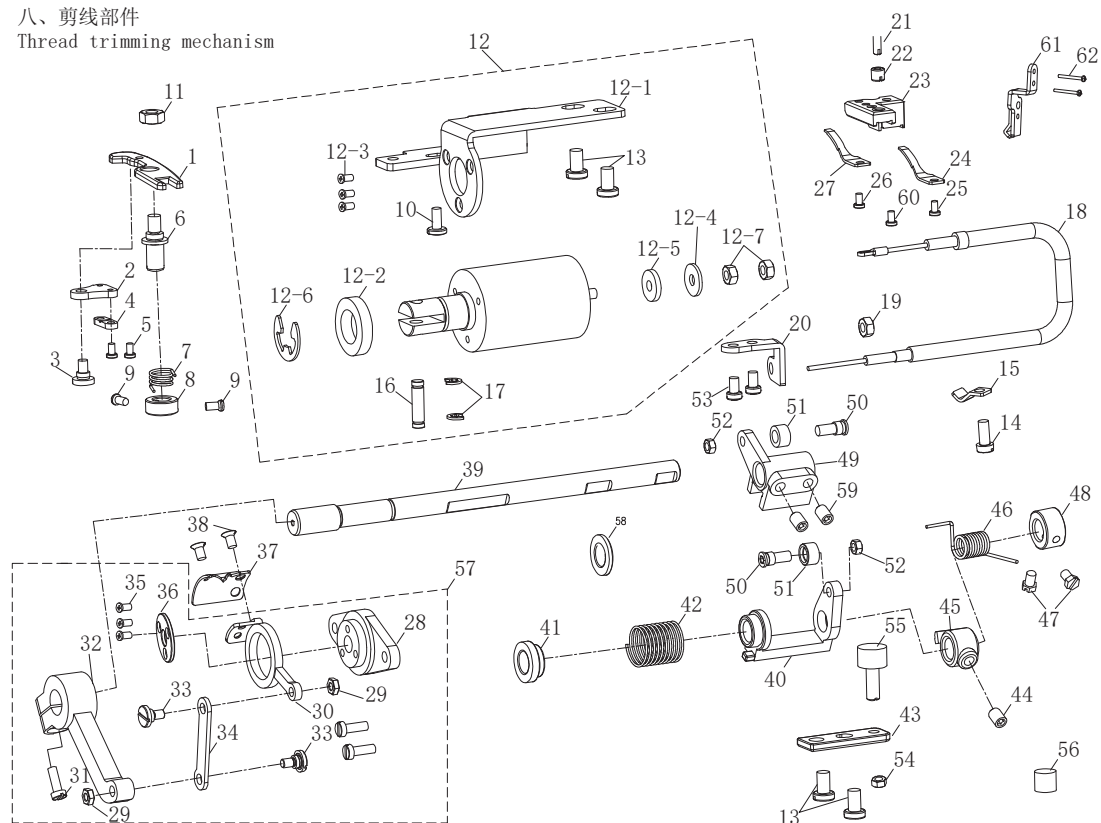
七、供油润滑部件
Lubrication mechanism



7、供油润滑部件\Lubrication mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	030307001A	油泵体	Pump body	1	
2	030307002	油泵大齿轮	Big gear pump	1	
3	030307003	油泵小齿轮	Small gear pump	1	
4	S093184410	油泵调节板螺钉	Screw	3	
5	030307005	油泵体盖板	Cover	1	
6	030307006	油泵调节板	Throat plate	1	
7	030307007	油泵滤网组件	Filter set	1	
8	S074374013	油泵体螺钉	Screw	3	
9	030307009	油泵体短轴	Shaft	1	
10	S093184404	油泵体盖板螺钉	Screw	2	
11	030307011	上轴油管组件	Oil tube, U	1	
12	030307012	回油管组件	Tube assy	1	
13	030309015	线夹	Tube carrier	2	
14	S044762810	线夹夹螺钉	Screw	2	
15	030307015	下轴油管组件	Oil tube	1	
16	030307016	橡皮塞 (Φ19)	Rubber cap	1	
17	030307018	橡皮塞 (Φ8.8)	Rubber cap	3	

序号	新 图 号	名 称	Name of parts	数量	备注
18	030307018	橡皮塞 (Φ8.8)	Rubber cap	1	
19	030307017	橡皮塞 (Φ11.8)	Rubber cap	1	
21	030301033	油窗组件	Oil gauge window	1	
23	030307023	橡皮塞 (25.5)	Rubber cap	1	
25	S094762814	后窗板螺钉	Screw	11	
26	333070028U4	操作面板	Needle selection box asm.	1	
27	S074374007	紧定螺钉	Screw	2	
28	030307017	橡皮塞 (Φ11.8)	Rubber cap	2	
31	180009019	操作面板连接线	Connecting line of operation panel	1	
32	991009019	油毡	Rubber plug (Φ 8.8)	1	
33	030307034	回油毡夹	Asphalt felt clamp	1	
34	030307001A	油泵组件	Oil pump assembly	1	
35	333007022	上后窗板		1	
36	333007024	上后窗板垫		1	
37	333007022B	下后窗板		1	
38	333007024B	下后窗板垫		1	

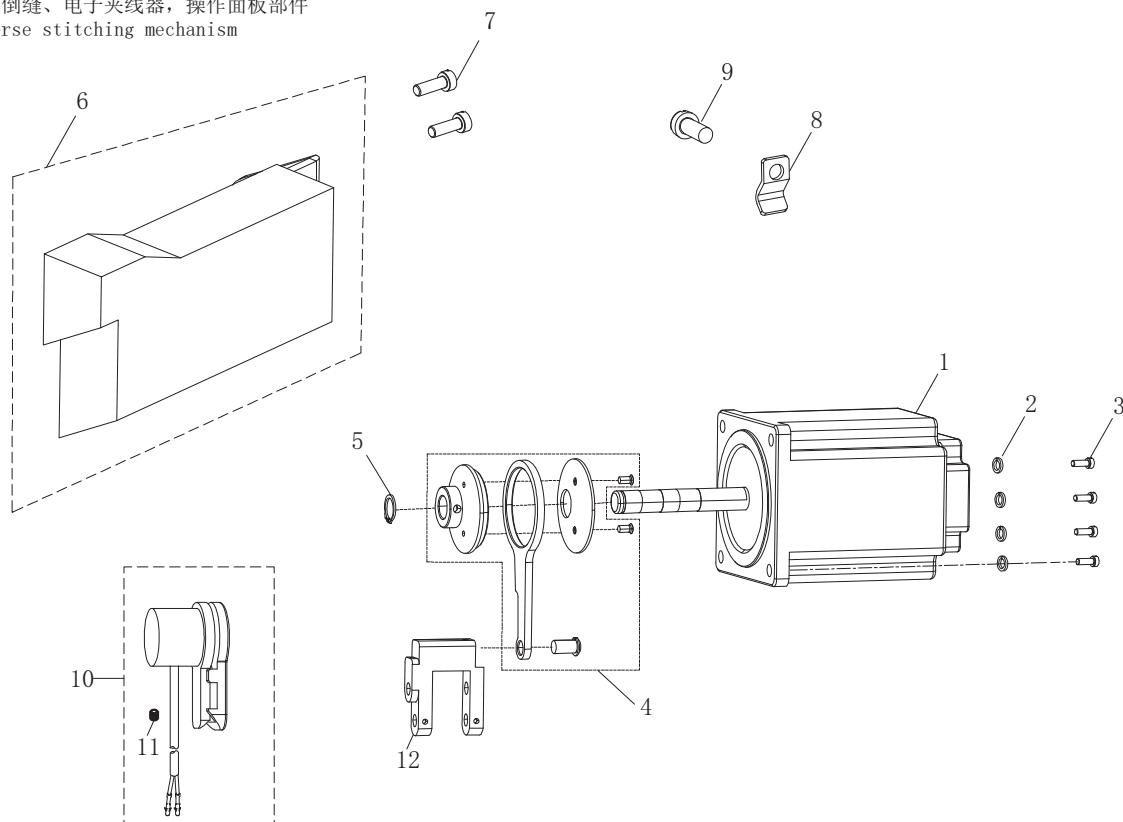
八、剪线部件
Thread trimming mechanism



8、剪线部件/Thread trimming mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	030309001	驱动板	Driven plate	1	
2	030308002	软线支撑板	Wire support	1	
3	030308003	软线支撑板螺钉	Screw	1	
4	030308004	软线连板	Link	1	
5	M070300506	软线连板螺钉	Screw	2	
6	030308006	驱动板轴	Drive plate shaft	1	
7	030308007	驱动板弹簧	Spring	1	
8	030308008	驱动板紧圈	Collar	1	
9	S073574006	驱动板紧圈螺钉	Screw	2	
10	S074374010D	安装架连接螺钉	Screw	1	
11	030308011	驱动轴螺母	Nut	1	
12	030308012	剪线电磁铁转动组件	Tread trimmer solenoid assy	1	
12-1	030308012-1	剪线电磁铁安装架	Thread trimmer solenoid base	1	
12-2	030308012-2	密封垫圈（大）	Seal washer big	1	
12-3	S050400708	剪线电磁铁紧固螺钉	Screw	3	
12-4	W220511515	平垫片	Washer	1	
12-5	030308012-5	密封垫圈（小）	Seal washer small	1	
12-6	030308012-6	E型卡簧	E type clamping spring	1	
12-7	030308012-7	螺母	Nut	2	
13	S075952810C	安装架固定螺钉	Screw	4	
14	S074374008	夹线螺钉	Screw	1	
15	0303080015	线夹	Wire holder	1	
16	0303080016	剪线电磁铁销	Pin	1	
17	030308017	挡圈	Retaining ring	2	
18	333008018G	松线钢绳组件	Tension release wire	1	

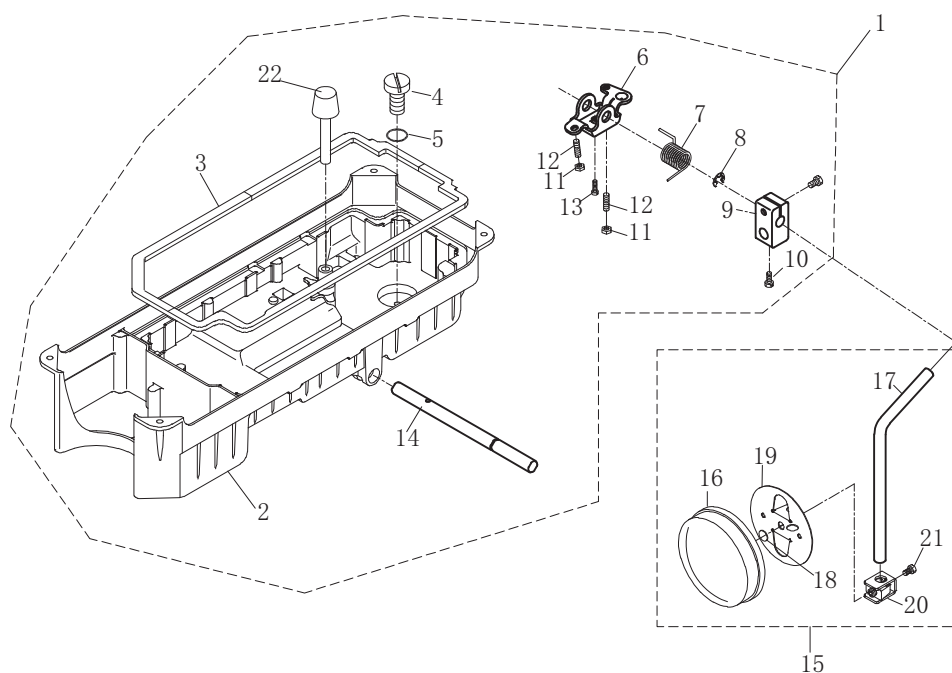
序号	新 图 号	名 称	Name of parts	数量	备注
18	333008018G-1	松线钢绳			
	333008018G-2	松线钢绳护套			
19	N210500805	软线螺母	Nut	2	
20	030308020	软线座	Tension release lever	1	
21	030308021	定刀座螺钉	Screw	1	
22	030308022	定刀座螺母	Nut	1	
23	030308023	定刀座	Holder F-knife	1	
24	030308024	栏线板	Lower thread finger	1	
25	S073574006-1	分线片螺钉	Screw	1	
26	S043574006	定刀片螺钉	Screw	1	
27	030308027	定刀片	Fixed knife	1	
	030308027K	定刀片(宽)	Fixed knife	1	
28	030308028	刀架	Holder M-knife	1	
29	N214374003	刀轴连杆螺母	Nut	2	
30	030308030	刀架(左)	Holder M-knife, L	1	
31	M180500814	驱动曲柄螺钉	Screw	1	
32	030308032	剪线电磁铁驱动曲柄	Driver crank	1	
33	030308033	刀架连杆螺钉	Screw	2	
34	030308034	刀架连杆	Link	1	
35	S043184404	刀架压板螺钉	Screw	3	
36	030308036	刀架压板	Washer	1	
37	030308037	动刀片	Movable knife	1	
38	991006004	动刀固定螺钉	Screw	2	
39	030308039	凸轮曲柄轴	Thread trimmer cam lever shaft	1	
40	030308040	切线凸轮右曲柄	Thread trimmer cam lever R	1	
41	030308041	扭簧端盖	Collar	1	
42	030308042	扭簧	Spring	1	
43	030308043	止动板	Stopper plate	1	
44	S145952806	限位块螺钉	Screw	3	
45	030308045	限位块	Positioning block	1	
46	030308046	凸轮轴扭簧	Spring	1	
47	S204374006	紧圈螺钉	Screw	2	
48	680001014	凸轮轴紧圈	Collar	1	
49	030308049	切线凸轮左曲柄	Thread trimmer cam lever, L	1	
50	030308050	滚轮螺钉	Screw	2	
51	030308051	滚轮	Roller	2	
52	N214374003	滚轮螺母	Nut	2	
53	S074374007P	螺钉	Screw	2	
54	N215952804	螺母	Nut	1	
55	030308060	止动螺钉	Screw	1	
56	030308061	缓冲垫	Packing	1	
57	030308062	刀架曲柄组件	Crank as-tool rest	1	
58	030308063	聚氨酯垫圈	Polyurethane washer	1	
59	S145952806	螺钉	Screw	2	
60	S074374007P	螺钉	Screw	1	
61	030308020	软线座上组件	Assembly on flexible cable base	1	
62	S093574016	螺钉	Screw	2	

九、倒缝、电子夹线器，操作面板部件
Reverse stitching mechanism



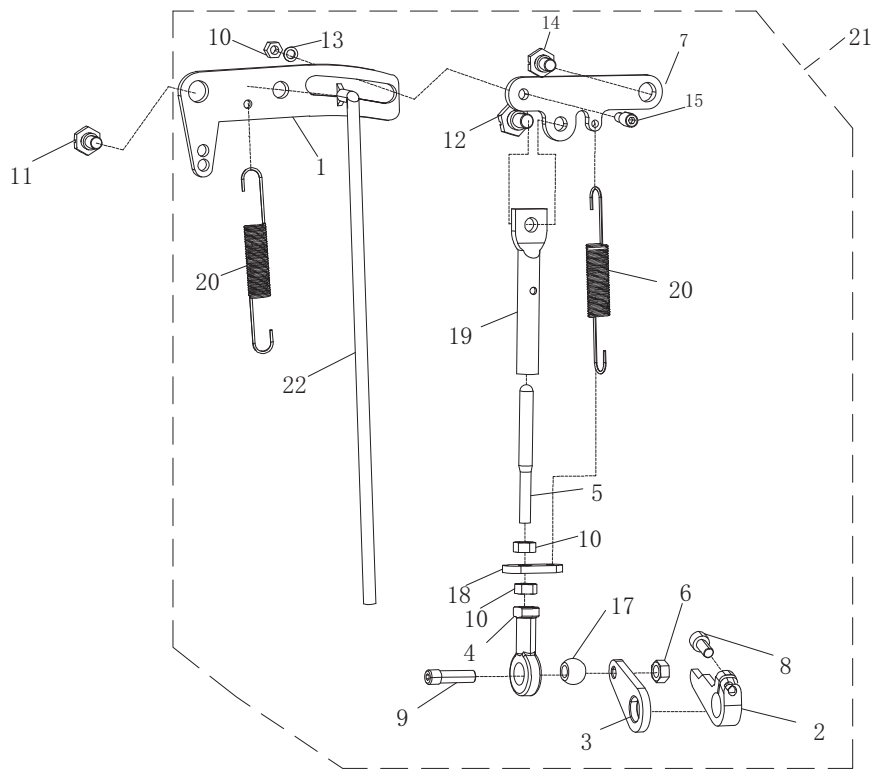
9、倒缝、电子夹线器，操作面板部件\Reverse stitching mechanism					
序号	新图号	名称	Name of parts	数量	备注
1	333004036	针距步进电机		1	
2	M180500820B	步进电机安装螺钉		4	
3	W0230500803	弹簧垫片		4	
4	030305071	偏心轮组件		1	
5	991009017	弹性挡圈		1	
6	030309006T	灯开关组件	Protection switch	1	
7	S044762810	保护开关固定螺钉	Screw	2	
8	030309015	线夹	Cord holder	3	
9	S074374007P	线夹螺钉	Screw	3	
10	030301008D	电子加线器组件	Electroni c conductor holder asm.	1	
11	S144762809	电子夹线器固定螺钉	Screw SM3/16X28 L=6	1	
12	333009012	针距调节曲柄	A8. 988S200. 0201-A	1	
14	030309017	钩簧	Hook spring	1	

十. 油盘部件
OIL RESERVOIRCOMPONENES



10. 油盘部件\ OIL RESERVOIRCOMPONENES					
序号	新编号	名 称	Name of parts	数量	备注
1	030310001	油盘部件	Oil reservoir asm	1	
2	030310002	油盘	Oil reservoir	1	
3	030310003	油盘垫	Oil reservoir gasket	1	
4	030310004	排油孔螺钉	Screw 5/16x24 L=7	1	
5	030310005	排油孔螺钉O型圈	Rubber ring	1	
6	030310006	抬压脚双向曲柄	Knee lifting rotating arm	1	
7	030310007	双向曲柄扭簧	Spring	1	
8	030310008	抬压脚轴开口挡圈	E-ring 10	1	
9	030310009	抬压脚操纵杆接头	Vertical shaft fitting arm	1	
10	030310010	操纵杆接头螺钉	Screw	2	
11	N210601006	双向曲柄限位调节螺母	Nut M6	2	
12	M120601030	双向曲柄限位调节螺钉	Screw M6 L=30	2	
13	M190601018	双向曲柄螺钉	Screw M6 L=17.5	1	
14	030310014	抬压脚轴	Knee press cross shaft	1	
15	991010015	操纵杆部件	Knee pan plate asm	1	
16	991010016	操纵杆软垫	Knee pan plate cover	1	
17	991010017	操纵杆	Knee pan upright shaft	1	
18	991010018	操纵杆垫	Knee pan plate rubber	1	
19	991010019	操纵板	Knee pan plate	1	
20	991010020	操纵杆接头	Knee pan plate support	1	
21	M190601012	接头螺钉	Screw M6 L=12	1	
22	030310022	抬压脚顶杆	Knee lifter push rod	1	

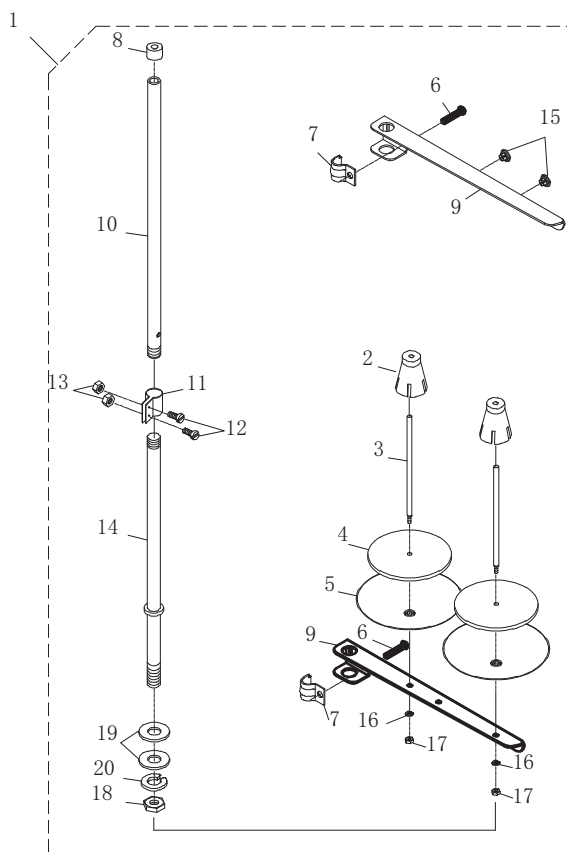
十一. 自动抬压脚组件 AUTO LIFTER COMPONENTS



11. 自动抬压脚组件\AUTO LIFTER COMPONENTS

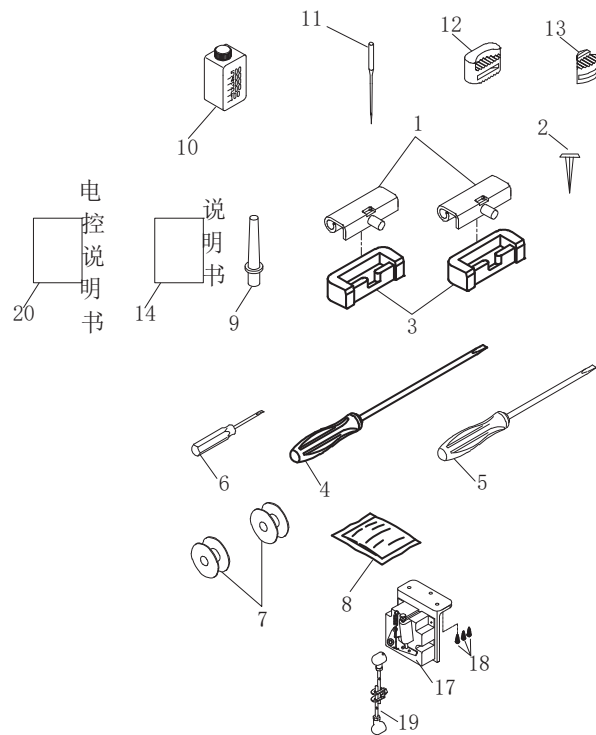
序号	新编号	名 称	Name of parts	数量	备注
1	333004036A-1	后杠杆		1	
2	333004036A-2	同步车抬压曲柄		1	
3	333004036A-3	辅助板		1	
4	333004036A-4	杆端关节轴承		2	
5	333004036A-5	连接杆		1	
6	333004036A-6	六角螺母		1	
7	333004036A-7	同步车驱动后杠杆		1	
8	333004036A-8	曲柄螺钉		1	
9	333004036A-9	辅助板螺栓		1	
10	N210420845	六角螺母		4	
11	030303015	后杠杆螺钉		1	
12	333004036A-10	杠杆上套链接螺钉		1	
13	W230400810	弹簧垫片		1	
14	333004036A-11	驱动杆六角螺钉		1	
15	333004036A-12	驱动杆螺钉		1	
17	333004036A-13	球型连轴		1	
18	333004036A-14	复位弹簧连板		1	
19	333004036A-15	杠杆上套		1	
20	333004036A-16	复位弹簧		1	
21	333004036A	一拖二电控抬压脚（组件）		1	
22	333010022	杠杆抬压脚顶杆		1	

十二. 过线架部件
THREAD STAND COMPONENTS



12. 过线架部件\THREAD STAND COMPONENTS					
序号	新编号	名 称	Name of parts	数量	备注
1	991013001	过线架部件	Thread stand asm	1	
2	991013002	线团防松垫	Spool retainer	2	
3	991013003	线盘钉	Spool pin	2	
4	991013004	线盘轮垫	Spool rest cushion	2	
5	991013005	线盘	Spool rest	2	
6	M090601016	线架过线夹螺钉	Screw M6×16	2	
7	991013007	线架过线夹	Thread guide arm joint	2	
8	991013008	线架杆顶防护橡皮	Spool rest rod rubber cap	1	
9	991013009	线架过线杆	Spool rest arm	2	
10	991013010	线架杆上节	Spool rest rod upper	1	
11	991013011	接架杆接头	Spool rest rod joint	1	
12	M090500814	接架杆接头螺钉	Screw M5×14	2	
13	N210500805	接架杆接头螺母	Nut M5	2	
14	991013014	线架杆下节	Spool rest rod lower	1	
15	991013015	过线圈	Thread guide	2	
16	991013016	线盘钉弹簧垫	Spring washer	2	
17	991013017	线盘钉螺母	Nut M5	2	
18	991013018	线架杆紧固螺母	Nut M6×1.5	1	
19	991013019	线架杆紧固螺母垫圈	Washer 16×30×2.6	2	
20	991013020	紧固螺母弹簧垫圈	Spring washer	1	

十三. 附件
ACCESSORIES



13. 附件\ACCESSORIES

序号	新编号	名 称	Name of parts	数量	备注
1	991014001	机头连接钩组件	Machine hinge plate asm.	2	
2	991014002	机头连接钩座钉	Nail	4	
3	991014003	机头连接钩座	Machine hinge plate	2	
4	991014004	螺丝刀（大）	Screw driver, large	1	
5	991014005	螺丝刀（中）	Screw driver, medium	1	
6	991014006	螺丝刀（小）	Screw driver, small	1	
7	030306011	梭心	Bobbin	2	
8	030314009	机头罩	Macgube head cover	1	
9	991014009	机头支柱	Macgube rest cover	1	
10	991014010	油箱部件	Oil reservoir asm.	1	
11	991003011H-11	机针 DP×17 22#	Needle DP×17 #18	4	
12	030314012	防震垫 (A)	quakeproof washer A	2	
13	030314013	防震垫 (B)	quakeproof washer B	2	
14	303014014	说明书	Instruction book	1	
15	303014015	电控箱	Electric control box	1	
16	303014016	电控箱安装螺钉	Electric box mounting screw	3	
17	303014017	控速器	speed controller	1	
18	303014018	控速器安装螺钉	speed controller screw	3	
19	303014019	控速器拉杆	speed controller pull rod	1	
20	303014020	电控说明书	Electric control manual	1	

NOTES

This image shows a blank sheet of white paper with horizontal ruling lines. The lines are evenly spaced and extend across the width of the page, typical of notebook or legal stationery. There are no margins, text, or other markings on the page.

Dealer:

The Texi logo, featuring a stylized purple flower icon followed by the word "texi" in a lowercase, italicized, purple serif font.